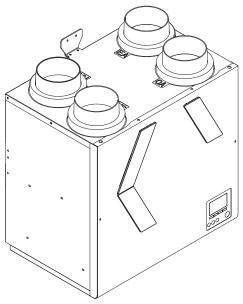


LOSSNAY HEAT RECOVERY VENTILATOR (RESIDENTIAL USE) MODEL

## VL-250CZPVU-R-E VL-250CZPVU-L-E VL-350CZPVU-R-E VL-350CZPVU-L-E

### **Instruction Manual**



\* The figure shows VL-350CZPVU-R-E

### For user

### Contents

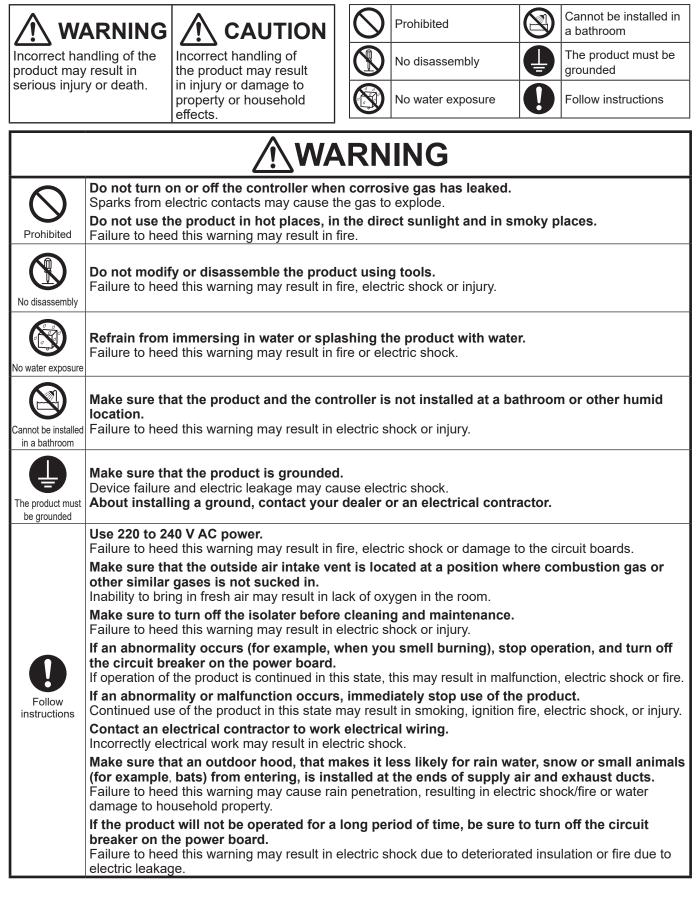
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Do not attempt to install the product by yourself. (Safety and proper functions of the product may not be assured.)

- This product is for residential use.
- To ensure correct and safe use, read the instruction manual thoroughly. Before using the product, check "Safety Precautions" to use it correctly and safely.
- After reading, store the manual in a handy location for easy access.

## 1. Safety Precautions

The following symbols denote the type and degree of danger resulting from incorrect handling.



Symbols used in the text and on the main unit have the

following meanings.

## 1. Safety Precautions (continued)

# 

$\mathbf{i}$	Do not use the product at locations where toxic gas or gas containing corrosive components such as acids, alkaline, organic solvents, or paints is generated. Failure to heed this warning may result in malfunction.
Prohibited	During cleaning and maintenance, do not climb on an unstable stand. Injury may result if you tumble down.
Prohibiled	<b>Do not use aerosol sprays (such as insect sprays, hair sprays or cleaners) on such as the unit.</b> Failure to heed this warning may result in deterioration and damage to the parts.
	Make sure that the product is installed horizontally. Water leakage may result in damage to property or household effects, and injury may result if the product should fall.
	Make sure that drain piping is installed at the discharge outlet.
	Wear gloves during cleaning and maintenance. Failure to heed this warning may result in injury.
	When removing the supply air filter case and exhaust filter case, dew condensation water that has built up inside sometimes drips. So, remove the filter cases gently by supporting them with both hands so that they are not tilted.
Follow	Securely install the parts after cleaning and maintenance. Injury may result if the parts should fall.
	This appliance is not intended for use by persons (including children) with reduced physical sensory or mental capabilities, or lack of experience and knowledge, unless they have been given supervision or instruction concerning use of the appliance by a person responsible for their safety. Children should be supervised to ensure that they do not play with the appliance. (This appliance can be used by children aged from 8 years and above and persons with reduced physical, sensory or mental capabilities or lack of experience and knowledge if they have been given supervision or instruction concerning use of the appliance. Cleaning and understand the hazards involved. Children shall not play with the appliance. Cleaning and user maintenance shall not be made by children without supervision.)

### **Requests on Use**

- When this product ventilates, it takes in cold air from the outside in winter. For this reason, when the outside air temperature drops, moisture in the air around the product condensates, and water drops sometimes adhere to the product or drop. This, however, is not a malfunction. Wipe off any water droplets.
- When outside air temperatures are low and operation of the product is stopped, operation of the ventilator or pressure of the outside wind might cause outside air to flow in from the product, which may result in dew condensation forming on the product and other parts. This is not a malfunction. Wipe off any water droplets.
- When a lot of humidity is generated from building materials at newly built houses, dew condensation may occur on the product and other parts. This is not a malfunction. Wipe off any water droplets.
- When a strongly fragrant scent, etc. is used in toilets, bath rooms and wash basins, or when cigarette or other smoke is discharged, odor is sometimes sense from the air vent.
- When ventilating a bathroom and living room etc. , operate the product for 24 hours.
- Do not stop operation except in the following instances. (Resume operation after the product has been temporarily stopped.)
- When there is heavy snow, strong winds or heavy rain such as snowstorms or typhoons
- When there is thick fog
- During cleaning and maintenance
- When a lot of humidity is generated from building materials at newly built houses, dew condensation may form on the product and other parts. So, switch the operation mode to temporarily stop operation, and open the windows.

## 2. Features

### What is the LOSSNAY HEAT RECOVERY VENTILATOR ...?

- Effective ventilation routes can be achieved in the entire house by the supply air vent and the exhaust vent being installed at locations away from each other depending on the duct connection method.
- Built-in filters reduce the influx of dust, pollen, etc, in outside air before the air is supplied to rooms.

### Heat exchanger operation

Dirty air from inside the room is discharged (=exhaust), and clean air from the outside is taken into the room (=air supply).

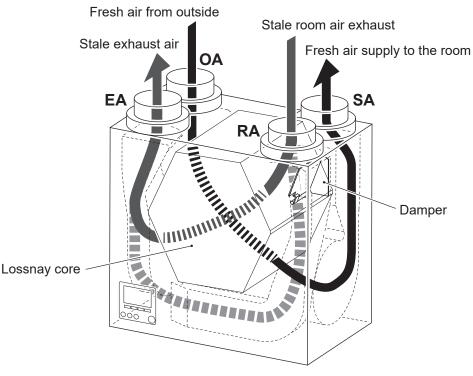
During this time, air is discharged and taken in through the Lossnay core (heat exchanger). As a result, air is ventilated while reusing (heat collection) the warmth or coolness of the room which is discarded during ventilation.

• When air conditioning is used in summer and winter, heat exchange ventilation reduces the load placed on air conditioning to ensure energy savings.

### **Bypass operation**

When exhaust and air supply are performed, air is supplied to the room without any change in the outside air temperature due to exhaust being performed without passing through the Heat exchanger.

• In spring and fall, and summer nights, for example, the cool air of the outside is taken in.



\* The figure shows VL-350CZPVU-L-E

### Note

- Ventilation is conducted at the ventilation air volume (Base Notch) required for the residence.
- By setting to Boost/Purge, the ventilation air volume is increased temporary to quickly ventilate the air.
- In the long absence, use the holiday mode to save energy by reducing the fan output.

### **3. Preparations Before Use**

Receive an explanation about operation procedures and the correct method of use to ensure safe operation.

Make sure that commissoning and operation checks described in the Installation Manual have been carried out.

### Check the positions and operation methods.

### 1) Inspection space:

It is required for maintenance on the product.

The product requires maintenance (regular filter cleaning, internal motor replacement, etc.).

If the product position is out of the specified dimensions as a result of checking the inspection layout drawing described in the Installation Manual section 3.2, contact a distributor or an electrician.

### 2) Grills:

They are required on the supply air and exhaust sides of the product.

To reduce the frequency of cleaning the filters on the product, we recommend using a filter for taking up dust in the room in the exhaust grill.

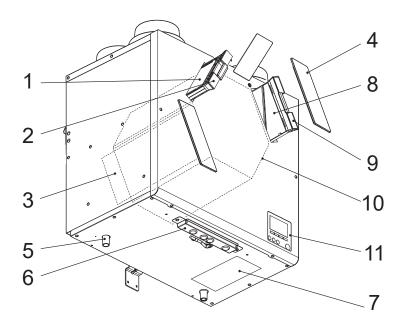
### 3) Controller:

It is required for starting and stopping operation of the product and for switching the fan speed. Details are shown section 5. How to use.

### Note

- The product is not an air-conditioner.
- We recommend local ventilation for discharge cigarette smoke, etc.
- We recommend installing beds away from the supply air vent. (During sleep, you may be bothered by the operating sound of the product or feel cold air.)

### 4. Names and Functions of Parts



\* The figure shows VL-350CZPVU-R-E

- On L-type, filters, controller and name plate are on the reflected positions.

No.	Name	Function
1	Exhaust air filter	It prevents heat exchanger from clogging.
2	Exhaust air filter case	It holds the exhaust air filter
3	Option air filter case	For option filter
4	Filter cover	-
5	Drain pipe attachment	It is connected to drain pipe.
6	Control Box	It holds circuit board
7	Name plate	It shows product name and serial No.
8	Supply air filter	It removes insects, pollen, dirt, dust, and other particles from the outside air that is taken into the room.
9	Supply air filter case	It holds the supply air filter or High efficiency supply air filter.
10	Heat exchanger	It exchanges heat between the supply air and the return.
11	Controller	Product operation, See section 5.

### 5. How to Use

### ■Names and functions of controller components

(5)

(6)

ഗ

(1)

F4

### Controller interface

1

(4)

F1



The screen displays operation settings. Press any button to turn on the backlight. You will be able to operate buttons. After turning on for a certain period of time, the backlight turns off.

6 ON/OFF lamp

This lamp lights up in green while the unit is operated. It blinks in green, while the unit has an error.

2

F3

F2

(3)

Function buttons

7 Function buttons (F1, F2, F3, F4)

The functions of the buttons change depending on the screen. Rrefer to the button function guide displayed at the bottom of the screen.

> User options Commissioning Maintenance

Main display: 🔊

V Cursor ▲

Main menu

Main

F1

The button function guide
---------------------------

If the functions are not on the screen, the button function guide is not displayed.

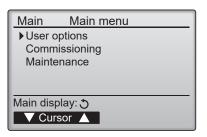
F2

F3

F4

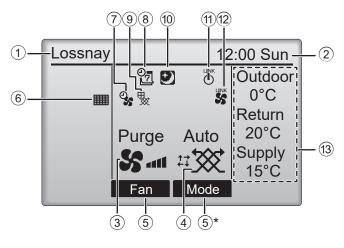
- ON/OFF button
  \* Off operation is disabled at the factory default.
- ② SELECT button
- ③ RETURN button
- ④ MENU button

The «Main menu» screen is displayed.



### Display

\* All icons are displayed for explanation.



### ① Controller name

Lossnay is always displayed.

### 2 Clock

Current time and appear weekday here.

### **3** Fan speed

Fan speed setting appears here.

#### 4 Ventilation mode

Ventilation mode setting appears here.

#### **5** Button function guide

Functions of the corresponding buttons appear here.

### 6

Appears when the tilter maintenance time comes.

### 7 %

Appears when the "Boost/Purge preset", or "Manual bypass mode" function is enabled.

### 8 9

Appears when the "holiday mode" is enabled.

### 9 🝢

Appears when performing to protect the heat exchanger. (adjusting air volumes or operating Preheater)

10 🕑

Appears when the "Silent mode" is enabled.

### 11 0

This is displayed while linking with the air conditioner.

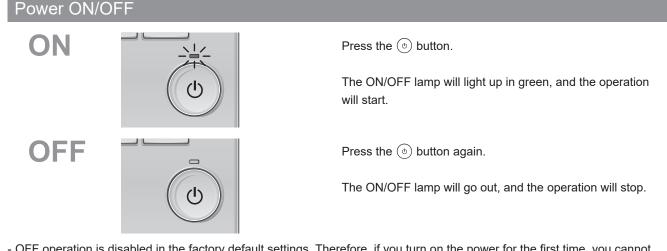
### 12 5

This is displayed when the Fan speed is fixed by the external input.

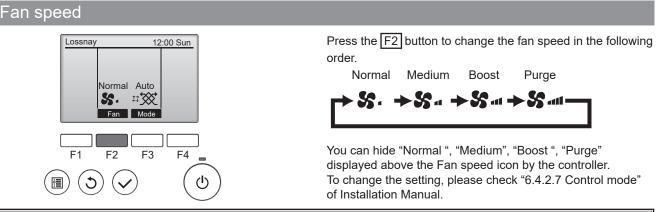
### **13** Outdoor, Return, Supply temperature

The outside air temperature, return air (= extract) temperature, and supply air temperature are displayed. (The outside air temperature and the return air temperature are measured by the product built-in sensor. Since this product is not a measuring instrument, there is a possibility that an difference may occur with the local thermometer. The supply air temperature shows the calculated values.) It is not displayed in the factory default settings. If you want to change the settings, please check "6.4.2.4 Display details" of Installation Manual.

### Basic operations



- OFF operation is disabled in the factory default settings. Therefore, if you turn on the power for the first time, you cannot turn it off with this button.
- If you want to enable the OFF operation, see the Installation Manual section 6.4.2.7.



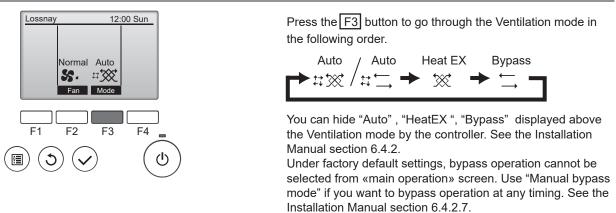
#### Note

Base notch: The "Base notch" is the fan speed of standard for constant ventilation. The base notch is set to fan speed 1 S at the factory default.

During "Boost" and "Purge", 🔹 is shown. After a certain period of time, the fan speed will return to the "Base notch".

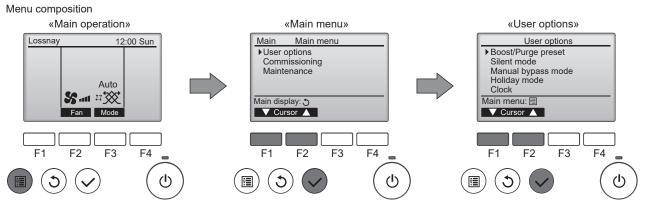
To change the "Base notch" setting, please check Installation Manual section 6.5.1.

### Ventilation mode



Icon	Function
Auto / Auto	It automatically switches between heat exchange mode and bypass mode by temperatur detection. To switch the temperature, please see Installation Manual 6.4.4 "Auto bypass".
Heat EX	Heat exchange mode
Bypass →	Bypass mode.

### ■Controller operation-Function settings

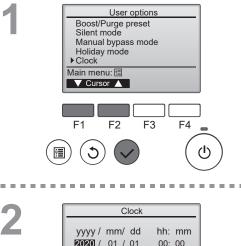


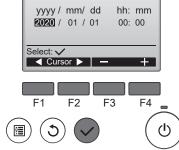
#### Main functions

	Name	Function name	Setting method and operation description	Detailed setting method		
1	Boost/Purge preset	Turns off the Boost/ Purge timer.	«Main operation» screen Select the ventilation air volume FS3 or FS4.	Instruction Manual: section 5 Boost/Purge preset.		
1			Operation description: Returns to the base notch after a certain time of operation.			
0	Silent mode	Prevents the noise at night.	«Main menu», «User option menu» Set weekdays and On/Off times.	Instruction Manual: section 5 Silent mode.		
Ζ	2		Operation description: Does not receive any external input during the specified period.	Installation Manual: Section 6.4.5.		
3	Manual bypass mode	Changes the bypass ventilation timer.	«Main operation» screen In the ventilation mode, select the bypass mode. Operation description: Returns to the heat recovery mode after a certain time.	Instruction Manual: section 5 Manual bypass mode. Installation Manual: Section 6.4.2.7.		
4	Holiday mode	Saves energy in the long absence.	«Main menu», «User option menu» Select the Holiday mode.	Instruction Manual: section 5 Holiday mode.		
			Operation description: Operates with small air volumes			
5	Filter Maintenance indicater	Shows a filter cleaning sign every half year (factory default).	«Main menu», «Maintenance menu» Reset the notification timing after cleaning the filters.	Instruction Manual: section 5 Filter information. Installation Manual: Section 6.4.11.		

### Clock

Button operation





Select «User options» from the «Main menu» screen, and

press the  $\bigcirc$  button.

Select "Clock" and press the  $\bigcirc$  button.

#### Note

- Clock setting is required before making the following settings.
- Boost/Purge preset
- Silent mode
- · Manual bypass mode
- Holiday mode

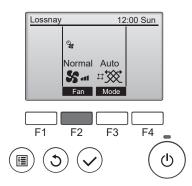
Increase or decrease the value, and press the  $\bigcirc$  button. A confirmation screen will appear.

. . . . . . .

#### Navigating through the screens

- To go back to the «Main menu» screen ......
- To return to the previous screen ......

### Boost/Purge preset



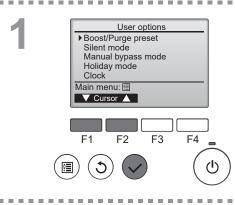
«Boost/Purge preset» is the function that automatically sets the time to return to the "Base notch".

When Star (Boost) or Star (Purge) is selected on the «main operation» screen, the fan speed will return to the "Base Notch" automatically after a certain period of time.

During «Boost/Purge preset», appear icon 🔩 in «main operation» screen.

#### Button operation

2



Boost/Purge preset

▼ Cursor ▲ I — Time +

F3

F4

(I)

F2

No/Yes

30 min

Timer

Stop in

Select: 🗸

F1

Select «Boost/Purge preset» from «User options» screen, and press the  $\odot$  button.

. . . . . . . . . . . . . . . . .

Timer: Select "Yes" or "No".

Timer "No": You can set no time limit.

Timer "Yes": You can use "Stop in" operation.

"Stop in" time can be selected from 10, 20, 30, ... 170, 180 min.

Factory default setting is 30 min,

### Silent mode



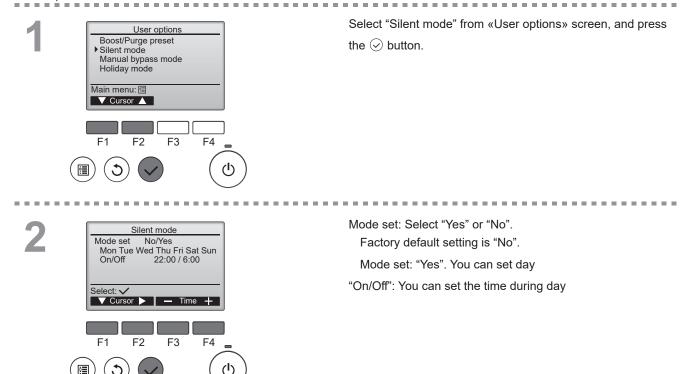
Silent mode is an effective mode for noise prevention at night.

During «Silent mode», 🕑 icon will appear on the «Main operation» screen.

Note

Under Silent mode, the signal from the external input and operates are not received.

#### Button operation



### Manual bypass mode



At the factory default, the bypass mode cannot be selected on the «Main operation» screen. Use the «Manual Bypass mode» at any timing to operate the bypass mode.

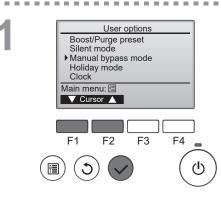
During «Main Bypass mode», 😵 icon is displayed on the «Main operation» screen.

The bypass mode ends after the specified time.

----

#### Button operation

2



Manual bypass mode

Cursor

F4

 $(\mathbf{l})$ 

F3

4 hour

Stop in

Select: 🗸

F1

▼ Cursor ▲

F2

▶ Fan

Setting method of the manual bypass mode

Select «Manual Bypass mode» from the «User options» screen.

- - -

You can set the operation time of manual bypass.

- "Stop in" time can be selected from 1, 2, ... 11, 12 hour.
- "Fan": You can select Fan speed of manual bypass.
- Factory default settings are 4 hour and Fan speed is "Base notch",

### Holiday mode



«Holiday mode» is used when you are away from home for a long time.

⁰∄ icon will appear on the «Main operation» screen.

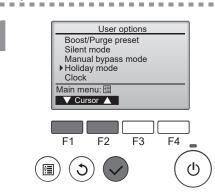
The product starts the operation at the fan speed of the base notch.

#### S. and S. will operate at 50% of the airflow.

	Holiday mode				
	ON				
<b>S</b> .	<b>S</b> • × 50%				
<b>S</b>	<b>\$</b> ∎× 50%				
<b>S</b>	<b>S</b> • 100%				
<b>\$5</b> 1	<b>S</b> •••• × 100%				

#### Button operation

. . .



Holiday mode ► Mode set No/Yes No. days away 7 day(s)

▼ Cursor 🔺 📔 — Day(s) 🕂

F3

F4

 $(\mathbf{L})$ 

F2

Holiday mode Mode set No/Yes ▶No. days away 7 day(s)

F3

F4

 $(\mathbf{l})$ 

F2

Select: 🗸

F1

F1

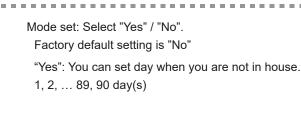
C

•

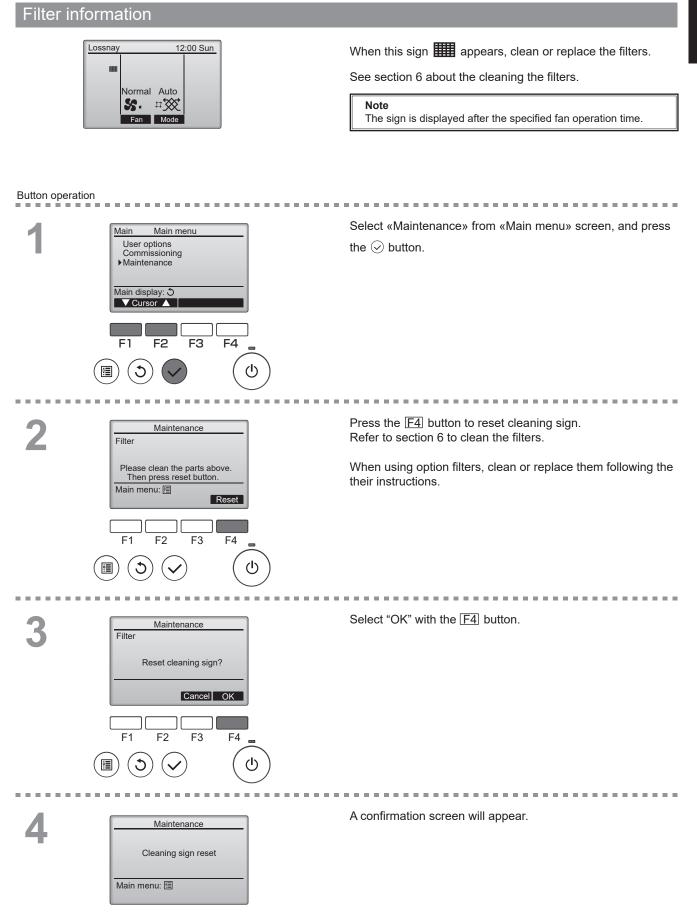
C

:

Select «Holiday mode» from «User options» screen, and press the  $\bigcirc$  button.

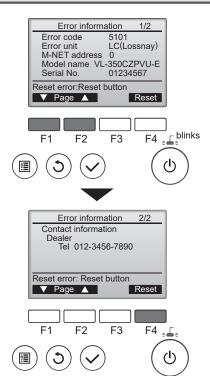


After pressing  $\oslash$  «Holday mode» starts.



### Error information

When an error occurs, the following screen will appear. Check the error status, stop the product, and consult your dealer.



Error code, error unit, unit model name, and serial number will appear.

The model name and serial number will appear only if the information have been registered.

Press the F1 or F2 button to go to the next screen.

Contact information (dealer's phone number) will appear if the information have been registered.

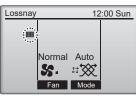
Press the F4 button to reset the error information.

## 6. Maintenance \* The figure shows R-type.

### Care of filters

Remove dust and dirt on air filters at regular intervals in order to prevent a deterioration in the functions.

Clean it at least once every 6 months.



will appear on the «Main operation» screen when the filter needs to be cleaned. Factory default setting is 6 months.

## 

Be sure to turn off the circuit breaker on the power board before cleaning and maintenance.

Failure to heed this warning may result in electric shock or injury.

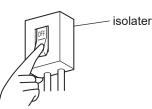
# 

Wear gloves during cleaning and maintenance. Failure to wear gloves may result in injury.

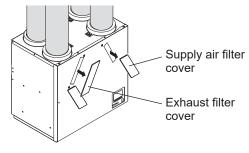
During cleaning and maintenance, do not climb on an unstable stand.

Injury may result if you tumble down.

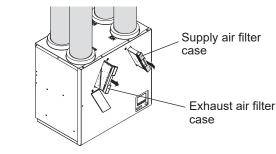
1) Turn off the isolater on the power board before removing filters.



2) Remove the supply air filter cover and the exhaust filter cover.



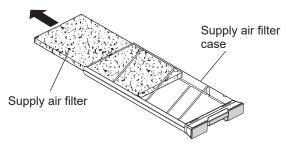
3) Gently draw out the supply air filter case and the exhaust air filter case.



## 

When removing the supply air filter case and exhaust filter case, dew condensation water that has built up inside sometimes drips. So, remove the filter cases gently by supporting them with both hands so that they are not tilted.

4) Remove the air filters from the supply air filter case and the exhaust air filter case.



5) Remove the dust with a vacuum cleaner.



When the filter is heavily soiled, press and wash the filter with cold or warm water (40  $^\circ\text{C}$  or less), and then air-dry the filter.

### Note

- Do not wash the filter as below, otherwise it can be distorted.
  - Do not wash the filter with hot water.
  - Do not wash the filter by rubbing or scrubbing.
  - Do not squeeze or twist the filter.



- When a filter is damaged or it has been washed with water about four times, replace with the Standard Replacement Filter (sold separately).
- After replacing the filters, dispose of the used supply air filters and exhaust air filters for in accordance with disposal methods designated in the region where you live.

Supply air filters and exhaust air filters are made of PET and acrylic fibers.

### How to replace filters (sold separately)

Remove the supply air filters or exhaust air filters, and install new filters (sold separately).

### Note

- Be sure to install filters in the filter case before installing the filter case on the product.
- Do not mix up supply air filters and exhaust air filters.

# Assembling and checking after cleaning and maintenance

## 

## Securely install parts after cleaning and maintenance.

Injury could result if parts fall.

- 1. Install the filter on the filter case by following the disassembly procedure in reverse.
  - Make sure that the filter is not protruded from the filter case.
- 2. Install the supply air filter case and then install the supply filter cover.
- 3. Install the exhaust air filter case and then install the exhaust filter cover.
- 4. When you have finished assembling all, turn on the isolater and check followings,
  - Check for emission of abnormal noise.
  - Check for normal air flow.
  - Check for air leakage from the installation section of the supply air filter case or exhaust air filter case.

- 5. Reset the filter cleaning sign.
  - For details on how to reset the filter cleaning sign, see section 5 Filter information.

### Note

- In some operating environments, dew condensation water or snow/mist water droplets may adhere to the filters. This, however, is not a problem in product performance or quality.
- Do not forget to install the filters inside the product. (Doing so results in dirt clogging the surface of the heat excharger or a drop in air volume.)

- Use filters (sold separately) to suit your specific application if you are worried about small insects getting inside or small dirt or dust particles.

### Care of the controller

To remove dirt from the controller's display, wipe with a cloth to which detergent has bee applied: and then wipe with a dry cloth to remove any remaining detergent.

Do not use the following solvents.(They will change the quality and color.)

Paint thinner, alcohol, benzene, gasoline, kerosene, spray cleaner, cleaning alkali, etc.

## 7. Troubleshooting

### Take the following actions if trouble shown in the table below occurs. If trouble is not corrected even after taking the required action, or if trouble other than that indicated in the following table occurs, turn OFF the isolater, and then contact your dealer or an electrical contractor.

Symptom	Cause	Action			
No operation	Power is not supplied to the product.	Check the circuit breaker on the power board.			
	The ON/OFF button on the controller is not "ON".	Press the ON/OFF button on the controller to turn on.			
Operating noise has	The filter is not installed securely.	Re-install the filter. (see section 6.)			
increased	The filter is clogged.	Clean the filter. (see section 6.)			
	The outdoor hood is blocked.	Remove obstacles.			
Air flow has reduced	The filter is clogged.	Clean the filter. (see section 6)			
Burbling noise from product      Dew condensation water in the drain pipes is sucked into the wind taken in by the product but is not being discharged.      R		Reduce the fan speed of the ventilation unit. The noise will disappear as it becomes easier to discharge the dew condensation water in the drain pipes.			
Noise fluctuates	Noise sometimes gets louder because of the influence of outside wind. This is not a malfunction.	If you are worried about sound fluctuation, contact your dealer or an electrical contractor.			
Dew condensation water in the filter case	Dew condensation water sometimes builds up in some operating environments.	It is not a malfunction.			
		It is not a malfunction.			
Sometimes supply air stops. mode.		It is not a malfunction. See "Automatic supply air stop function/Automatic supply air intermittent operation function." (see next page.)			
Supply air flow is cold	The outdoor air temperature is low.	It is not a malfunction. Supply air sometimes is cooled be the outside air.			
Small insects intrude into the indoor through the supply air vent.	Small insects could intrude into the indoor from the outside through the product.	It is not a malfunction. The volume of intruding insects can be reduced by using the high performance filter (option part).			
Condensation occurs on the outside of the product.	If the outside temperature is low or the indoor humidity is high, condensation can occur outside the product.	It is not a malfunction. Remove the condensation with a cloth.			
Inside the product or the filters are wet.	Inside the product or the filters can become wet due to fog outside or condensation.	It is not a malfunction.			
Condensation occurs on the outlet of the supply air vent.	If the outside or indoor humidity is high, condensation can occur.	It is not a malfunction. Remove the condensation with a cloth.			
The air volume increases/ decreases without any command.	The air volume can increase/decrease automatically if the product receives external output.	It is not a malfunction. Check the setting.			

### When the controller is not working:

Symptom	Cause	Action		
function to stop the product. default, the Enable OFF button is set to No.)		It is not a malfunction. If the Enable OFF button is set, turn the isolator OFF stop the product. To cancel the Enable OFF button setting, refer to 6.4.2.7 «Control mode» in the Installation Manual.		
Ventilation mode (bypass, auto bypass) cannot be selected.	Due to the skip setting. (At factory default, the bypass ventilation is set to Skipped.)	It is not a malfunction. To cancel the skip setting, refer to 6.4.2.7 «Control mode» in the Installation Manual.		
The product fan speed1, fan speed2, fan speed3, or fan speed4 cannot be selected.	Due to the skip setting. (At factory default, fan speed2 is Skipped.)	It is not a malfunction. To cancel the skip setting, refer to 6.4.2.7 «Control mode» in the Installation Manual.		
The air volume is changed without any command.	To protect the Lossay core from frost in winter, the air volume can increase/decrease.	It is not a malfunction.		
	The air volume can increase/decrease automatically if the product receives external output.			
The air volume is not changed even when the product fan speed is changed.	When receiving the external input, the priority is given to it even when the lower fan speed is selected. (External input icon <sup>1</sup> / <sub>1</sub> ) is displayed if the fan speed is determined by the external input.)	It is not a malfunction.		

# Automatic supply air stop function/Automatic supply air intermittent operation function

To protect the Heat exchanger from frost, the product runs the Automatic supply air stop operation/ Automatic supply air intermittent operation when the outside air temperature is -3 °C or lower. To prevent frost from adhering to Heat exchanger, the supply air fan is controlled according to the temperatures below.

Outside temperature -15 °C or lower		Between -15°C and -3°C	-3°C or higher	
Mode Supply air stop mode		Supply air intermittent operation	Continuous operation	

### Note

- Preheater (optional part) is recommended to maintain certain supply and exhaust air.

- When the outside air temperature is -15 °C or lower, the supply air fan can run to detect the outside air temperature.
- When the outside air temperature is -25°C or lower, the supply air fan does not run for the detection of the outside air temperature.

## 8. Specifications

Model		VL-250CZPVU-R-E VL-250CZPVU-L-E			VL-350CZPVU-R-E VL-350CZPVU-L-E					
Electrical power supply			220-240 V / 50 Hz , 220 V / 60 Hz							
Erp Class					A+					
Ventilation mode					Heat reco	very mode	•			
Fan speed		4	3	2	1	4	3	2	1	
Fan power		100%	70%	50%	30%	100%	70%	50%	30%	
Input power	[W]	106	44	23	11	155	71	37	19	
	[m³ /h]	250	175	125	75	320	224	160	96	
Air volume	[L/s]	69.4	48.6	34.7	20.8	88.9	62.2	44.4	26.7	
External static pressure [Pa]		150	74	38	14	150	74	38	14	
Temperature exchange efficiency [%]		85	87	88	90	85	87	88	90	
Noise (Sound pressure level) [dB]		31	22	16	15>	34	26	19	15>	
Weight [kg]		26			32					

\* The above values are at factory default.

\* The current, power consumption, efficiency, and noise are at the rated air volume.

\* The power supply input is at 230 V and 50 Hz.

\* Contact your dealer for other specifications.

\* The distance for noise measurement shall be 3.0 m.

## 9. After-Sales Service

Consult with your dealer about the after-sales services provided for the product.

If you hear strange noise, if no air is blown out or if some other trouble occurs, turn off the power and contact your dealer. Consult with your dealer concerning the cost of inspection or repair work.

#### Retention period of functional repair parts

We will retain the functional repair parts for 6 years after terminating production of the product. The functional repair part means a part which is necessary to maintain the function of the product.

### Recommended inspection and maintenance

After several years of use, the following might occur. We recommend inspection and maintenance by a professional.

- Water leakage due to clogging of drain pipe and drain hose
- Entry of dust due to deterioration of filters
- Abnormal noise or vibration due to the motor reaching the end of its service life
- Air leakage due to the heat exchanger reaching the end of its service life
- The following are consumables:
- Motor
- Supply air filter
- Exhaust air filter
- Heat exchanger

Repair costs include technical fee, cost of parts, (and business trip charges), etc.

### Manufactured by: MITSUBISHI ELECTRIC CORPORATION